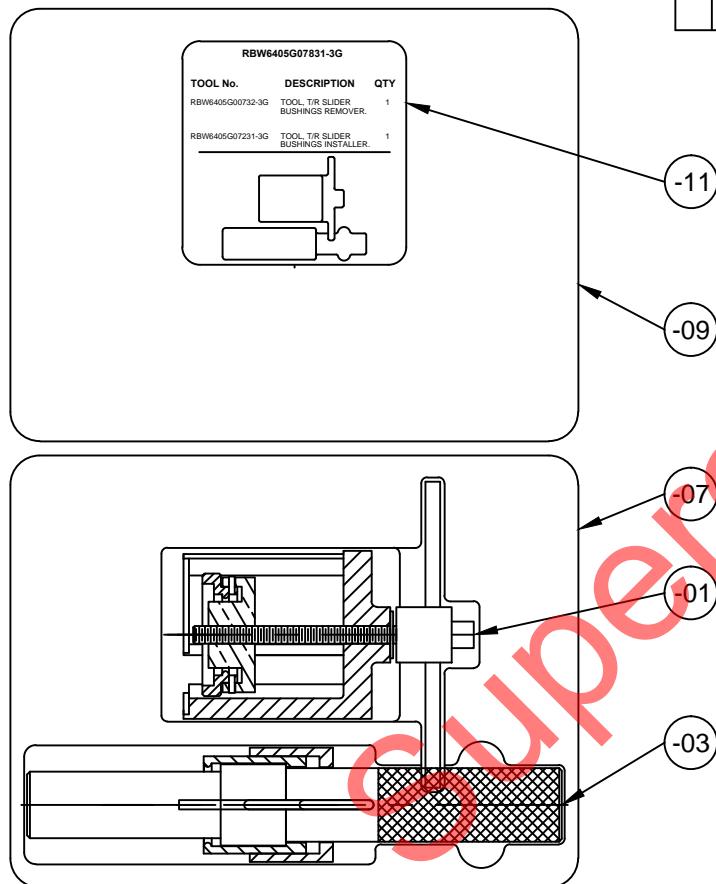


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		CH'D DIMENSION OF CUT -09 TO ACCOMMODATE NEW PLACARD -11.	12/8/10	RJC	RW
2A		CH'D -09 PLACARD CUTOUT TO A .07 RECESSED POCKET PER R.W.	9/29/11	RJC	RW
3		CH'D -07 DEPTH OF ALL POCKETS FOR A BETTER TOOL FIT PER R.W.	2/17/12	RJC	RW
3A		CH'D -11 MATERIAL FROM ALUMINUM, CH'D -13 DESCRIPTION FROM OUTSIDE LID PLACARD.	10/2/12	RJC	RW
3B	14-0197	CH'D TITLEBLOCK WAS RED BARN IS DART, CH'D DIM TOLERANCES ON NON-CRITICLE DIM. -11 DELETED "CONTENTS LIST" FROM PLACARD. DELETED DIMS (.98), (.39), (.71). DELETED CALLOUT FOR LINE SPACING. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	10/31/14	DJN	JAG



UNDER REVIEW

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RB KIT No. ORIGINAL No.
RBW6405G07831-3G \equiv 3G6405G07831
RBW6405G07831-3G-01 \equiv 3G6405G00732
RBW6405G07831-3G-03 \equiv 3G6405G03451
RBW6405G07831-3G-07 \equiv 3G6405G03851
RBW6405G07831-3G-09 \equiv 3G6405G03951
RBW6405G07831-3G-21 \equiv 3G6405G07231
RBW6405G07831-3G-23 \equiv 3G6405G07451
RBW6405G07831-3G-27 \equiv 3G6405G07551
RBW6405G07831-3G-29 \equiv 3G6405G07751
FOR REFERENCE ONLY.

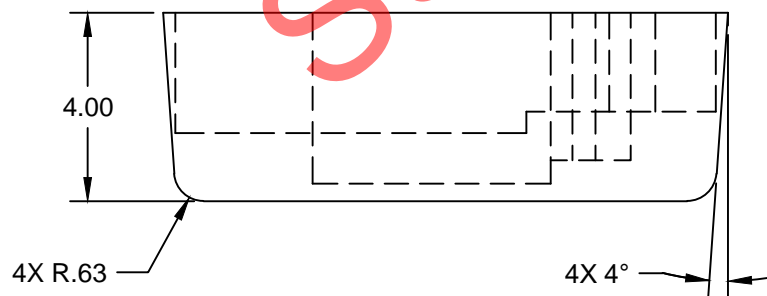
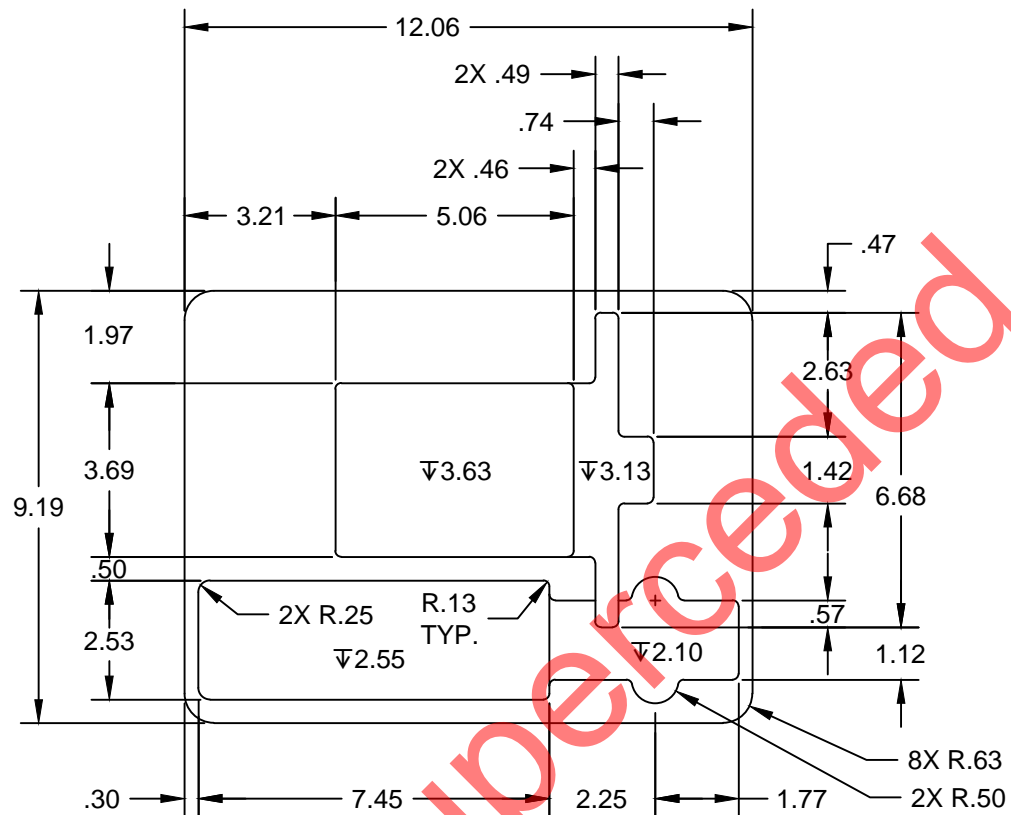
RB KIT No. RB TOOL No.
RBW6405G07831-3G-01 \equiv RBW6405G00732-3G
RBW6405G07831-3G-25 \equiv RBW6405G07231-3G

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	T/R SLIDER BUSHING REMOVAL TOOL		RBW6405G00732-3G	1
			-03	1	T/R SLIDER BUSHING INSTALL TOOL		RBW6405G07231-3G	1
		B/O	-05	1	CASE	PLASTIC, BLACK	6 x 11-5/8 x 13-3/8 PELICAN 1400	N/S
		B/O	-07	1	BOTTOM TOOL CUSHION	Y20, BLACK	4 x 8-3/4 x 11-11/16 I.R. SPECIALTY FOAM	2
		B/O	-09	1	TOP TOOL CUSHION	EGG SHELL, BLACK	4 x 8-3/4 x 11-11/16 I.R. SPECIALTY FOAM	3
		B/O	-11	1	INSIDE PLACARD	PLASTIC	1/8 x 4-3/4 x 4-3/4 MCKENZIE LASER	4
		B/O	-13	1	RB PLACARD RB41011	ALUMINUM	1/8 x 3-1/4 x 2	N/S

DART AEROSPACE			
TITLE TAIL ROTOR SLIDER BUSHING REPLACEMENT KIT			
DWG NO. RBW6405G07831-3G			REV 3B
MATERIAL		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX \pm .005 FRACTIONS \pm 1/8		HEAT TREAT	
.XX \pm .01 ANGLES \pm 5°		FINISH	
.X \pm .1		SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE 1:4	DATE 3-23-10	SHEET 1 of 4	

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
3		CH'D -07 DEPTH OF ALL POCKETS FOR A BETTER TOOL FIT PER R.W.			2/17/12	RJC RW



-07

BOTTOM TOOL
CUSHION

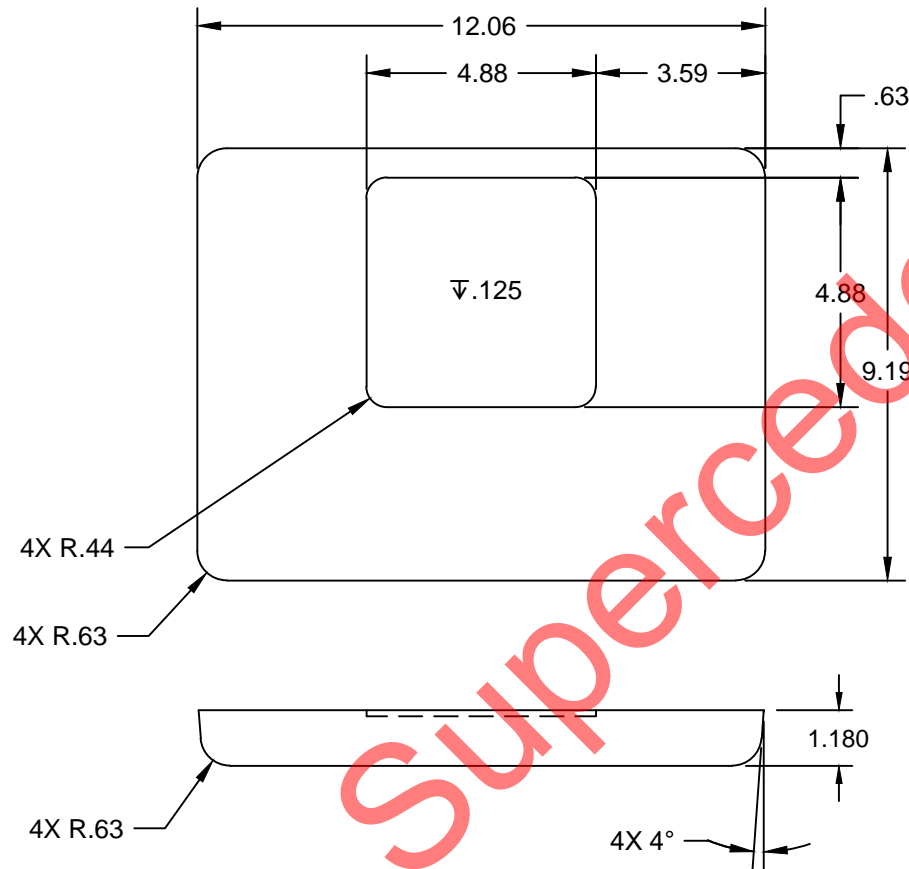
UNDER REVIEW

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DART AEROSPACE	
TITLE TAIL ROTOR SLIDER BUSHING REPLACEMENT KIT; PARTS	
DWG NO. RBW6405G07831-3G-07	REV 3B
MATL Y20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:4	DATE 3-23-10 SHEET 2 of 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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2A		CH'D -.09 PLACARD CUTOUT TO A .07 RECESSED POCKET PER R.W.	9/29/11	RJC	RW



-09

TOP TOOL
CUSHION

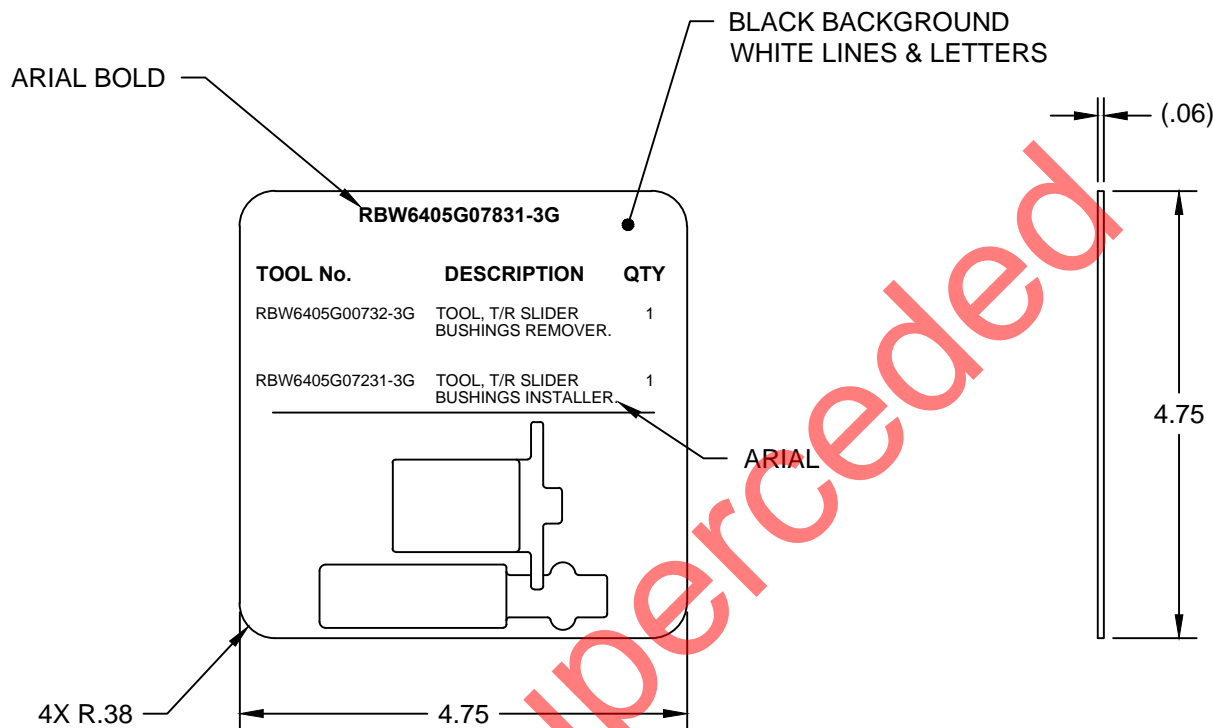
UNDER REVIEW

URF18-769 VM 18-07-10

DART AEROSPACE	
TITLE TAIL ROTOR SLIDER BUSHING REPLACEMENT KIT; PARTS	
DWG NO. RBW6405G07831-3G-09	REV 3B
MAT'L EGGHELL, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:4	USED ON MODEL
DATE 3-23-10	AGUSTA
SHEET 3 of 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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3B	14-0197	-11 DELETED "CONTENTS LIST" FROM PLACARD. DELETED DIMS (.98), (.39), (.71). DELETED CALLOUT FOR LINE SPACING.	10/31/14	DJN	JAG



UNDER REVIEW

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NOTE:

GLUE PLACARD TO INSIDE OF BOX LID, MUST BE CENTERED IN FOAM CUT OUT.

-11
INSIDE PLACARD

DART AEROSPACE	
TITLE TAIL ROTOR SLIDER BUSHING REPLACEMENT KIT; PARTS	
DWG NO. RBW6405G07831-3G-11	REV 3B
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	USED ON MODEL
DATE 3-23-10	AGUSTA
SHEET 4 of 4	